

SAFETY DATA SHEET

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SECTION 1: CHEMICAL AND MANUFACTURER IDENTIFICATION

Product Name: POLY 85 B CROSSLINKER Product Code: 3645F201

Manufactured for Vital Coat by: A.P. Nonweiler Co., Inc.

3321 County Road A PO Box 1007

Oshkosh, WI 54903-1007

844-284-2858

E-mail: info@vitalcoat.com

24 Hour Emergency: INFOTRAC: 1-800-535-5053

Outside U.S. and Canada: Infotrac: 352-323-3500

INFOTRAC Customer ID: 72826

NOTE: INFOTRAC and National Response Center emergency numbers to be used only in the event of chemical emergencies involving a spill, leak, fire,

exposure or accident involving chemicals

Not recommended for:

Because many of the conditions are within the user's knowledge and control, it is essential that the user evaluate and determine whether the product is suitable and appropriate for a particular use and intended application, and complies with all local applicable laws, regulations, standards, and guidance.

SECTION 2: HAZARD(S) IDENTIFICATION

Prepared according to Global Harmonized System (GHS) Standards

GHS Classification Scale

1=Severe Hazard; 4=Slight Hazard

GHS Ratings:

Flammable liquid Inhalation Toxicity	2 4	Flash point < 23°C and initial boiling point > 35°C (95°F) Gases>2500+<=20000ppm, Vapors>10+<=20mg/l, Dusts&mists>1+<=5mg/l
Eye corrosive	2A	Eye irritant: Subcategory 2A, Reversible in 21 days
Respiratory sensitizer	1	Respiratory sensitizer
Skin sensitizer	1	Skin sensitizer
Organ toxin single exposure	3	Transient target organ effects- Narcotic effects- Respiratory tract irritation

GHS Hazards

H225	Highly flammable liquid and vapour
H317	May cause an allergic skin reaction
H319	Causes serious eye irritation
H332	Harmful if inhaled
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled
H335	May cause respiratory irritation
H336	May cause drowsiness or dizziness

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GHS Precautions

P210	Keep away from heat, sparks, open flames and hot surfaces. No smoking!
P233	Keep container tightly closed
P240	Ground / bond container and receiving equipment
P241	Use explosion-proof electrical, ventilating, lighting equipment
P242	Use only non-sparking tools
P243	Take precautionary measures against static discharge
P261	Avoid breathing dust/fume/gas/mist/vapours/spray
P264	Wash thoroughly after handling
P271	Use only outdoors or in a well-ventilated area
P272	Contaminated work clothing should not be allowed out of the workplace
P280	Wear protective gloves, protective clothing, eye protection, face protection
P285	In case of inadequate ventilation wear respiratory protection
P312	Call a POISON CENTER or doctor/physician if you feel unwell
P321	Specific treatment (see first aid section on this label/SDS)
P363	Wash contaminated clothing before reuse
P302+P352	IF ON SKIN: Wash with soap and water
P303+P361+P353	IF ON SKIN (or hair): Remove / Take off all contaminated clothing immediately. Rinse skin thoroughly with water / shower
P304+P340	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing
P304+P341	IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing
P305+P351+P338	IF IN EYES: Rinse continuously with cool water for at least 15 minutes. Remove contact lenses if present and easy to do. Continue rinsing.
P333+P313	If skin irritation or a rash occurs: Get medical advice/attention
P337+P313	If eye irritation persists get medical advice / attention
P342+P311	Call a POISON CENTER or doctor/physician
P370+P378	In case of fire: Use dry chemical / CO2 / foam for extinction
P405	Store locked up
P403+P233	Store in a well ventilated area. Keep container tightly closed.
P403+P235	Store in a well ventilated area. Keep cool
P501	Dispose of contents / container to an approved waste disposal facility

Signal Word: Danger







SECTION 3: COMPOSITION / INFORMATION ON INGREDIENTS

Chemical Name	CAS number	Weight Concentration %
Hexamethylene diisocyanate homopolymer	28182-81-2	70.00% - 80.00%
n-Butyl acetate	123-86-4	10.00% - 20.00%
Acetone	67-64-1	10.00% - 20.00%
Hexamethylene diisocyanate	822-06-0	0.00% - 0.10%

SECTION 4: FIRST AID MEASURES

Inhalation: Move affected person to fresh air. If breathing has stopped, administer CPR. If the person vomits, clean

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the airway and turn their head to the side to prevent choking. If the person is unconscious but breathing, place them stably on their left side in the recovery position. Never give anything by mouth to an unconscious person. Seek immediate medical attention.

Eyes: Flush eyes gently with clean water for at least 15 minutes. If irritation persists, seek immediate medical attention.

Skin: Remove any contaminated clothing using appropriate gloves. Rinse skin thoroughly for 15 minutes in a shower or with a hose. Seek immediate medical attention.

<u>Ingestion:</u> Rinse mouth with water to remove any residual chemical. If the person vomits, clean their airway and turn their head to the side to prevent choking. DO NOT induce vomiting and DO NOT give them anything to drink unless directed to do so by a physician. If the person is unconscious but breathing, place them stably on their left side in recovery position. Never give anything by mouth to an unconscious person. Seek immediate medical attention.

Additional Notes to Physician - Treat symptomatically. No specific antidote available

SECTION 5: FIREFIGHTING MEASURES

Flash Point: -20 C (-4 F)

LEL: 1.0% UEL: N/A

Suitable Extinguishing Media:

Foam

Carbon Dioxide (CO2)

Dry Chemical

Specific Hazards During Firefighting: Prevent firefighting run-off from entering drains or sewers.

<u>Byproducts of Combustion:</u> Fires involving this product may release oxides of carbon and nitrogen, reactive hydrocarbons, and irritating vapors.

<u>Unusual Fire and Explosion Hazards:</u> Any closed container may rupture when exposed to extreme heat. Use a water spray to cool sealed containers. Solvent vapors are heavier than air and can travel along the ground.

SECTION 6: ACCIDENTAL RELEASE MEASURES

Spill / Leak Clean-Up Procedures:

Immediately turn off or isolate any source of ignition (pilot lights, electrical equipment, flames, heaters, etc.). Evacuate area and ventilate. Personnel wearing proper protective equipment should contain spill immediately with inert materials (sand, earth, chemical spill pads of cotton) by forming dikes. Dikes should be placed to contain spill in a manner that will prevent material from entering sewers and waterways. Large spills, once contained, may be picked up using explosion proof, non-sparking vacuum pumps, shovels, or buckets, and disposed of in suitable containers. If a large spill occurs notify the appropriate authorities.

In case of road spill or accident contact INFOTRAC (1-800-535-5053).

CAUTION: If spilled material is cleaned up using a regulated solvent, the resulting waste mixture will also be regulated.

Do not empty into drains. All disposal must comply with federal, state, and local regulations. The material, if spilled or discarded, may be a regulated waste. Refer to state and local regulations. Department of Transportation (DOT) regulations may apply for transporting this material when spilled. See Section 14.

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SECTION 7: HANDLING AND STORAGE

Handling Precautions:

Open containers carefully and in a well ventilated area, and use appropriate respiratory protection. Wash hands thoroughly after handling. Keep containers closed when not in use. Do not transfer to unmarked containers. Empty containers contain product residue which may exhibit hazardous properties therefore, do not pressurize, cut, glaze, weld or use for any other purpose. Return drums to reclamation center for proper cleaning and reuse.

Storage Requirements:

Store in a cool, dry, well ventilated area. Keep containers tightly closed and store away from heat, sparks, open flame or oxidizing materials. Extended storage at excessive temperatures may produce odorous and toxic fumes from product decomposition.

SECTION 8: EXPOSURE CONTROLS / PERSONAL PROTECTION

Chemical Name / CAS No.	OSHA Exposure Limits	ACGIH Exposure Limits	Other Exposure Limits
Hexamethylene diisocyanate homopolymer 28182-81-2	Not Established	Not Established	Not Established
n-Butyl acetate 123-86-4	150 ppm TWA; 710 mg/m3 TWA	200 ppm STEL 150 ppm TWA	NIOSH: 150 ppm TWA; 710 mg/m3 TWA 200 ppm STEL; 950 mg/m3 STEL
Acetone 67-64-1	1000 ppm TWA; 2400 mg/m3 TWA	750 ppm STEL 500 ppm TWA	NIOSH: 250 ppm TWA; 590 mg/m3 TWA
Hexamethylene diisocyanate 822-06-0	Not Established	0.005 ppm TWA	NIOSH: 0.005 ppm TWA; 0.035 mg/m3 TWA 0.020 ppm Ceiling (10 min); 0.140 mg/m3 Ceiling (10 min)

<u>Engineering Controls:</u> Avoid creating dust or mist. Local exhaust ventilation, process enclosures, or other engineering controls are required when handling or using this product to avoid over exposure. Use explosion-proof ventilation equipment. Do not use in closed or confined spaces. Keep all levels below exposure limits. Perform regular monitoring to ensure exposure limits are not exceeded.

Personal Protective Equipment (PPE):

Respiratory Protection - Do not breathe vapors. When concentrations exceed the established limits, wear an appropriate, properly fitted respirator (NIOSH/MSHA) until vapors are exhausted. Observe OSHA standard 29 CFR 1910.134 and ANSI Z88.2 requirements whenever workplace conditions require a respirators use.

Hand Protection - Wear appropriate protective gloves and clothing to prevent skin exposure. Gloves must be inspected prior to use. Use proper glove removal technique (without touching gloves outer surface) to avoid skin contact with this product.

Eye Protection - Use safety eyewear with splash guards or side shields. Use additional eye protection such as chemical safety goggles when the possibility for eye contact from splashing, spraying liquid, or airborne material

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exists.

Skin Protection - Avoid contact with this product. Wear appropriate protective gloves and clothing to prevent skin exposure. Use proper glove and clothing removal techniques to avoid skin contact with this product. When handling large quantities, eye wash stations and deluge showers should be available.

Hygiene Measures:

General - When using do not eat or drink. Wash hands with soap and water before breaks and at the end of each workday.

Contaminated Equipment - Avoid contact with contaminated clothing and protective gear/equipment. Wash before reuse.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

This mixture typically exhibits the following properties under normal circumstances:

Appearance Liquid Dispersion	Odor Organic Solvent
Physical State Liquid	Specific Gravity (SG) 1.045
Lbs VOC/Gallon Less Water 1.64	Flash point: -20°C, -4°F
g VOC/L Less Water 196.02	Boiling range: 56 - 126°C

SECTION 10: STABILITY AND REACTIVITY

Product Stability (under normal conditions):

STABLE

Incompatible Materials: Strong acids, strong bases, oxidizing agents

Avoid contact with Acids and Oxidizers

<u>Hazardous Decomposition Products:</u> Carbon Dioxide (CO2), Carbon Monoxide (CO), Oxides of Nitrogen (NOx), dense black smoke

Hazardous polymerization will not occur.

SECTION 11: TOXICOLOGICAL INFORMATION

Mixture Toxicity

Inhalation Toxicity LC50: 1mg/L

Note - Toxicological studies have not been performed on this mixture. The toxicological data listed is compiled using data from the components of the mixture. Refer to Section 2 of this SDS for GHS classification of acute and chronic effects of exposure.

Principle Routes of Exposure:

Inhalation Skin Contact Eye Contact Ingestion

May cause damage to the following organs:

Eyes Kidneys Liver Lungs Central Nervous System Skin Cardiovascular System

Respiratory System

Carcinogenicity: The following chemicals comprise 0.1% or more of this mixture and are listed and/or classified as carcinogens or potential carcinogens by NTP, IARC, OSHA (mandatory listing) or ACGIH (optional listing):

<u>CAS Number</u> <u>Description</u> <u>% Weight</u> <u>Carcinogen Rating</u>

None

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SECTION 12: ECOLOGICAL INFORMATION

Bioaccumulative Potential: No data available

Mobility in Soil: No data available

Persistence and Degradability: No data available

Component Ecotoxicity

n-Butyl acetate 96 Hr LC50 Lepomis macrochirus: 100 mg/L [static]; 96 Hr LC50 Pimephales

promelas: 17 - 19 mg/L [flow-through]

72 Hr EC50 Desmodesmus subspicatus: 674.7 mg/L

Acetone 96 Hr LC50 Oncorhynchus mykiss: 4.74 - 6.33 mL/L; 96 Hr LC50 Pimephales

promelas: 6210 - 8120 mg/L [static]; 96 Hr LC50 Lepomis macrochirus: 8300 mg/L 48 Hr EC50 Daphnia magna: 10294 - 17704 mg/L [Static]; 48 Hr EC50 Daphnia

magna: 12600 - 12700 mg/L

Hexamethylene diisocyanate 96 Hr LC50 Brachydanio rerio: 26.1 mg/L [static]

SECTION 13: DISPOSAL CONSIDERATIONS

Do not discharge product into sewer system. Dispose of in a licensed facility. Waste management should be in full compliance with federal, state, and local laws.

The transportation, storage, treatment and disposal of RCRA waste material must be conducted in compliance with 40 CFR 262, 263, 264, 268 and 270. Chemical additions, processing, or otherwise altering this material may make the waste management information presented in this SDS incomplete, inaccurate or otherwise inappropriate.

SECTION 14: TRANSPORT INFORMATION

This material is classified for transport as follows:

Agency Proper Shipping Name UN Number Packing Group Hazard Class

U.S. DOT Flammable Liquid, n.o.s (n-butyl acetate, acetone) 1993 3 III

SECTION 15: REGULATORY INFORMATION

Additional regulatory listings where applicable

<u>State of California Proposition 65 (Safe Drinking Water and Toxic Enforcement Act of 1986)</u> WARNING! This product contains the following substance(s) which are listed by the State of California as carcinogenic, or a reproductive toxin:

- None

<u>Clean Air Act, Section 112, Hazardous Air Pollutants (HAPs) (see 40 CFR 61)</u> This product contains the following substance(s) which are listed as hazardous air pollutants (HAPs) per the Clean Air Act:

- None

<u>Massachusetts Right To Know</u> This product contains the following toxic or hazardous substance(s) which appear on the Massachusetts Substance List:

123-86-4 n-Butyl acetate 67-64-1 Acetone

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New Jersey Worker and Community Right to Know Hazardous Substance List The following substance(s) appear on the New Jersey Right to Know Hazardous Substance List:

123-86-4 n-Butyl acetate 67-64-1 Acetone

<u>Commonwealth of Pennsylvania Worker and Community Right To Know Act</u> This product contains the following substance(s) which appear on the Pennsylvania Hazardous Substance List:

123-86-4 n-Butyl acetate 67-64-1 Acetone

<u>Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA)</u> This product contains a chemical or chemicals which are subject to the reporting requirements of the Act, and Title 40, of the Code of Federal Regulations, part 372:

- None

Country	Regulation Regulation	All Components Listed
Canada	Canadian NDSL	No
Australian	Australian Inventory of Chemical Substances	Yes
Japan	Existing and New Chemical Substances	Yes
China	Inventory of Existing Chemical Substances Produced	Yes
New Zealand	Inventory of Chemicals	Yes
Philippines	Philippine Inventory of Chemicals and Chemical	Yes
• •	Reach PBT/vPvB	No

TSCA Substance Control Act (TSCA) All substances except those listed below appear in the Toxic Substances Control Act, Chemical Substance Inventory:

- None

SECTION 16: OTHER INFORMATION

Disclaimer: The Volatile Organic Compound (VOC) content reported herein, if any, is based on a material VOC calculation. Several methods are used for the calculation of VOC content, and the standards and requirements regarding VOC content vary by location or jurisdiction.

This document has been prepared using data from sources considered to be technically reliable and is believed to be correct as of the date hereof. It does not constitute a warranty, expressed or implied, as to the accuracy of the information contained herein. Actual conditions of use and handling are beyond the seller's control. User is responsible to evaluate all available information when using product for any particular use, and to comply with all federal, state, provincial, and local laws and regulations.

Revision Note	S:
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Reviewer Revision

Date Prepared: 11/22/2022

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